

MATERIAL LIST				
MARINE GRADE ALUMINIUM				
<u>ITEM</u>	SECTION	<u>LENGTH</u>	No REQ'D	
1	50x8 FLAT	626	4	
2	576x6 PLATE	576	1	
3	50x50x6 L	400	3	
4	N12 ROUND	1120	1	
5	75x40x6 CH.	626	2	
6	50x50x6 L	880	2	
7	50x50x6 L	626	2	
8	N12 ROUND	600	26	
9	N12 ROUND	950	1	

NOTES

- 1. ALL METALWORK SHALL BE MARINE GRADE ALUMINIUM.
- 2. ALL WELDS 5mm FULL DEPTH FILLET WELDS TO AS 1665 U.N.O.
- 3. ALL BOLTS TO BE STAINLESS STEEL TO AS 2837/316 WITH NUTS AND WASHERS TO AS 2837/304 WITH APPROVED ANTI-GALLING COMPOUND.

В	REDRAWN	28/11/12
Α	ORIGINAL ISSUE - SUPERSEDES S3036-CCC	OCT 08
No.	Description	Date

No.

Approved for use

GM Infrastructre Services

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STANDARD DRAWING

PUMP STATION OVERFLOW PIT SCREEN AND STOPBOARD DETAILS DRAWING NUMBER

S3036-CRC

REV В Α